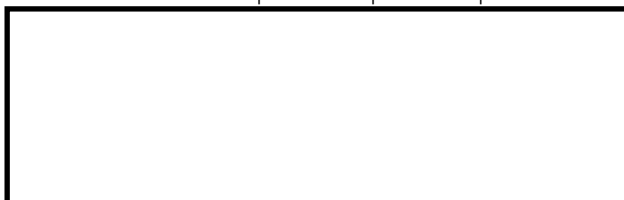


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	23.45 mL	Reverse Oil Total	4.6 mL	Volume Oil Total	28.05 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	14	3	A	222	0.0	9.9	9.9	11100
2	3L	3R	1	14	3	A	35	9.9	11.8	1.9	1750
3	4L	4R	1	14	3	A	33	11.8	13.7	1.9	1650
4	5L	5R	1	18	3	A	31	13.7	16.2	2.5	1550
5	6L	6R	1	18	3	A	29	16.2	18.7	2.5	1450
6	7L	7R	1	18	3	A	27	18.7	21.2	2.5	1350
7	8L	8R	1	18	3	A	25	21.2	23.7	2.5	1250
8	9L	9R	2	18	3	A	46	23.7	28.8	5.1	2300
9	10L	10R	1	22	3	A	21	28.8	31.9	3.1	1050
10	2L	2R	0	22	3	A	0	31.9	41.0	9.1	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	A	0	41.0	20.0	-21.0	0
2	10L	10R	2	22	3	A	42	20.0	13.8	-6.2	2100
3	8L	8R	2	18	3	A	50	13.8	8.7	-5.1	2500
4	2L	2R	0	14	3	A	0	8.7	0.0	-8.7	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.11	1.09	1	1	1.09	2.11

