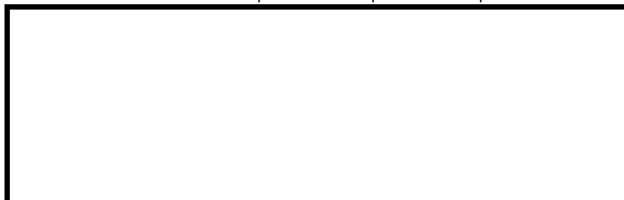


Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	Multi ul
Forward Oil Total	11.48 mL	Reverse Oil Total	16.4 mL	Volume Oil Total	27.88 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	35	14	3	A	37	0.0	0.0	0.0	1295
2	3L	3R	2	35	14	3	A	70	0.0	3.9	3.9	2450
3	4L	4R	3	35	18	3	A	99	3.9	11.5	7.6	3465
4	5L	5R	3	35	22	3	A	93	11.5	20.8	9.3	3255
5	6L	6R	1	35	22	3	A	29	20.8	23.9	3.1	1015
6	2L	2R	0	35	22	3	A	0	23.9	42.0	18.1	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	42.0	34.0	-8.0	0
2	5L	5R	3	50	22	3	A	93	34.0	24.7	-9.3	4650
3	4L	4R	6	50	18	3	A	198	24.7	9.4	-15.3	9900
4	2L	2R	1	50	18	3	A	37	9.4	6.9	-2.5	1850
5	2L	2R	0	50	18	3	A	0	6.9	0.0	-6.9	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.32	1	1	1	1	1.32

