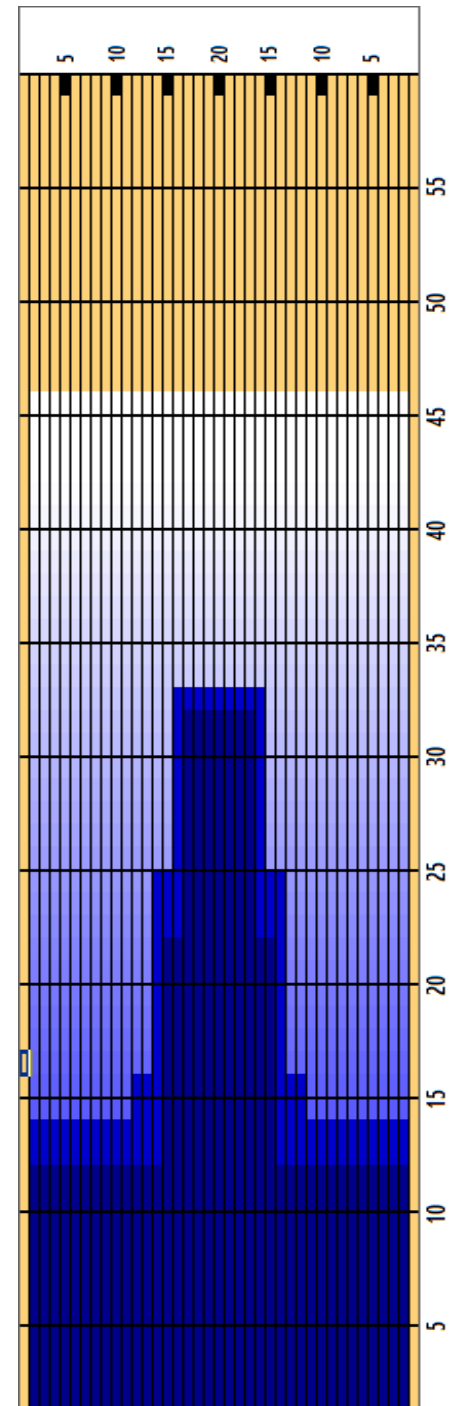


Oil Pattern Distance	46	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	14.35 mL	Reverse Oil Total	7.85 mL	Volume Oil Total	22.2 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	6	18	3	A	222	0.0	12.7	12.7	11100
2	15L	15R	4	18	3	A	44	12.7	22.9	10.2	2200
3	17L	17R	3	22	3	A	21	22.9	32.2	9.3	1050
4	2L	2R	0	22	3	A	0	32.2	36.0	3.8	0
5	2L	2R	0	26	3	A	0	36.0	46.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	46.0	33.0	-13.0	0
2	16L	16R	3	18	3	A	27	33.0	25.4	-7.6	1350
3	14L	14R	3	22	3	A	39	25.4	16.1	-9.3	1950
4	12L	12R	1	18	3	A	17	16.1	13.6	-2.5	850
5	2L	2R	2	18	3	A	74	13.6	8.5	-5.1	3700
6	2L	2R	0	14	3	A	0	8.5	0.0	-8.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.75	2.68	1.41	1.41	2.68	2.75

