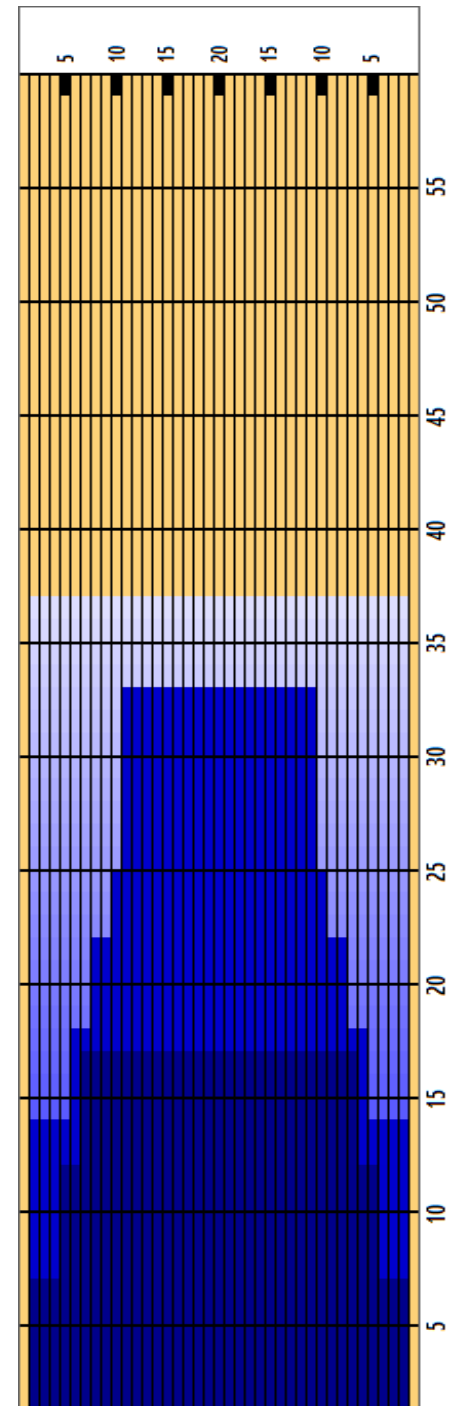


Oil Pattern Distance	37	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	13.2 mL	Reverse Oil Total	12.2 mL	Volume Oil Total	25.4 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	3	A	148	0.0	7.6	7.6	7400
2	5L	5R	2	18	3	A	62	7.6	12.7	5.1	3100
3	7L	7R	2	18	3	A	54	12.7	17.8	5.1	2700
4	2L	2R	0	22	3	A	0	17.8	26.0	8.2	0
5	2L	2R	0	26	3	A	0	26.0	37.0	11.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	3	A	0	37.0	33.0	-4.0	0
2	11L	11R	3	18	3	A	57	33.0	25.4	-7.6	2850
3	10L	10R	2	14	3	A	42	25.4	21.5	-3.9	2100
4	8L	8R	2	14	3	A	50	21.5	17.6	-3.9	2500
5	6L	6R	2	14	3	A	58	17.6	13.7	-3.9	2900
6	2L	2R	1	14	3	A	37	13.7	11.8	-1.9	1850
7	2L	2R	0	14	3	A	0	11.8	0.0	-11.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.43	1.17	1	1	1.17	2.43

