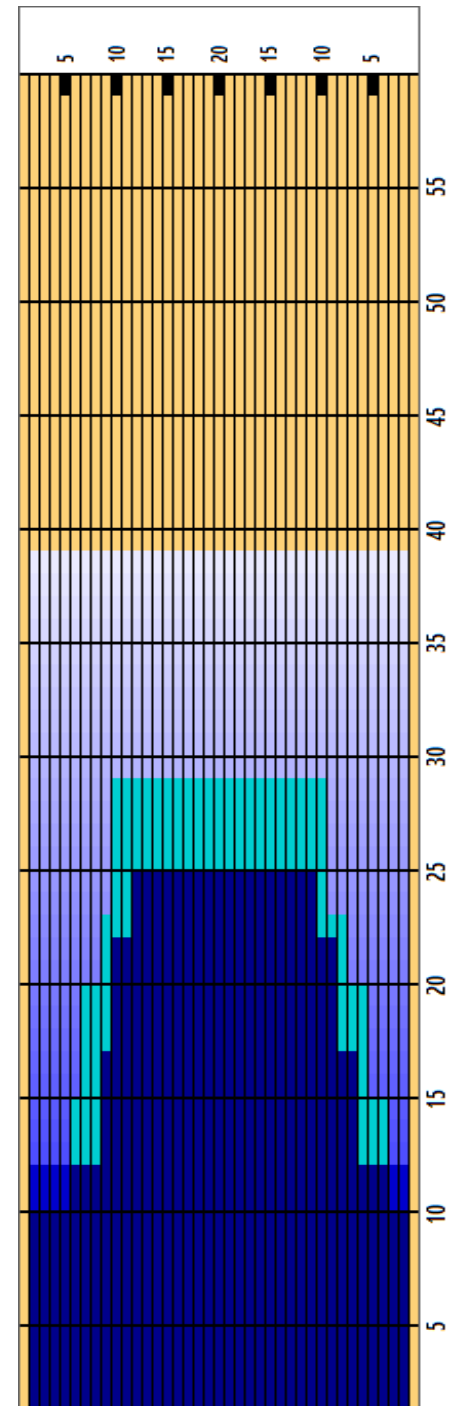


Oil Pattern Distance	39	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	18.45 mL	Reverse Oil Total	7.45 mL	Volume Oil Total	25.9 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	3	A	185	0.0	10.2	10.2	9250
2	6L	4R	2	18	3	A	62	10.2	15.3	5.1	3100
3	7L	6R	2	18	3	A	56	15.3	20.4	5.1	2800
4	9L	8R	1	22	3	A	24	20.4	23.5	3.1	1200
5	10L	10R	2	22	3	A	42	23.5	29.7	6.2	2100
6	2L	2R	0	26	3	A	0	29.7	39.0	9.3	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	A	0	39.0	30.0	-9.0	0
2	2L	2R	0	22	3	A	0	30.0	25.0	-5.0	0
3	12L	11R	1	22	3	A	18	25.0	21.9	-3.1	900
4	10L	9R	2	18	3	A	44	21.9	16.8	-5.1	2200
5	9L	7R	2	18	3	A	50	16.8	11.7	-5.1	2500
6	2L	2R	1	14	3	A	37	11.7	9.8	-1.9	1850
7	2L	2R	0	14	3	A	0	9.8	0.0	-9.8	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.5	1.2	1	1	1.11	2.05

