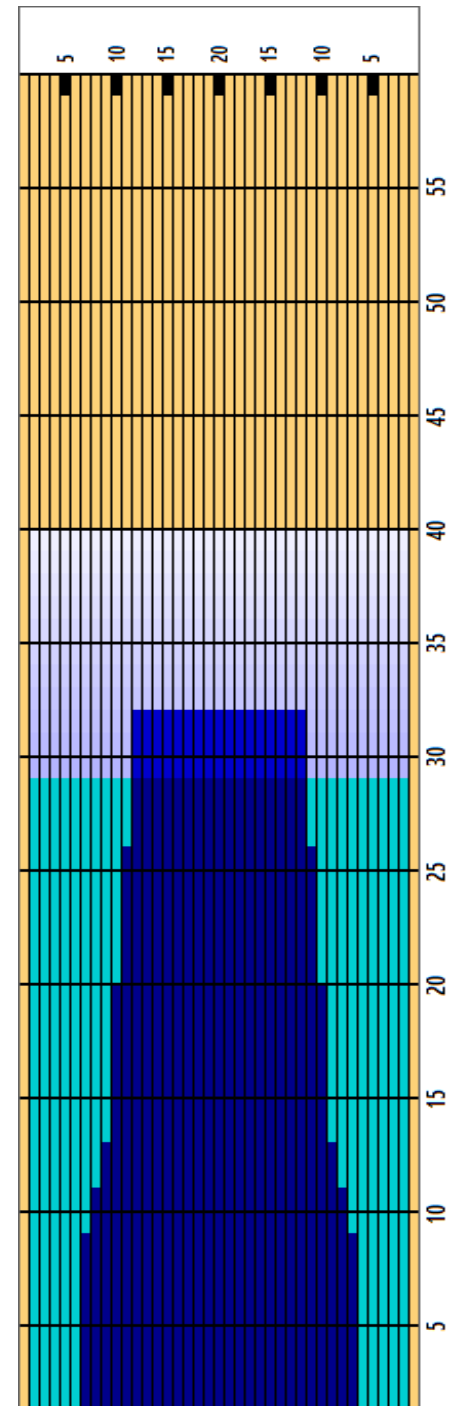


Oil Pattern Distance	40	Reverse Brush Drop	36	Oil Per Board	Multi ul
Forward Oil Total	18.5 mL	Reverse Oil Total	9.45 mL	Volume Oil Total	27.95 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	50	18	3	A	185	0.0	10.2	10.2	9250
2	2L	2R	4	40	18	3	A	148	10.2	20.4	10.2	5920
3	2L	2R	3	30	22	3	A	111	20.4	29.7	9.3	3330
4	2L	2R	0	30	22	3	A	0	29.7	40.0	10.3	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	3	A	0	40.0	32.0	-8.0	0
2	12L	12R	2	50	22	3	A	34	32.0	25.8	-6.2	1700
3	11L	11R	2	50	22	3	A	38	25.8	19.6	-6.2	1900
4	10L	10R	2	50	22	3	A	42	19.6	13.4	-6.2	2100
5	9L	9R	1	50	18	3	A	23	13.4	10.9	-2.5	1150
6	8L	8R	1	50	14	3	A	25	10.9	9.0	-1.9	1250
7	7L	7R	1	50	14	3	A	27	9.0	7.1	-1.9	1350
8	2L	2R	0	50	14	3	A	0	7.1	0.0	-7.1	0



Cleaner Ratio Main Mix: NA Forward  
 Cleaner Ratio Back End Mix: NA Reverse  
 Cleaner Ratio Back End Distance: NA Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.86	1.25	1	1	1.25	1.86

