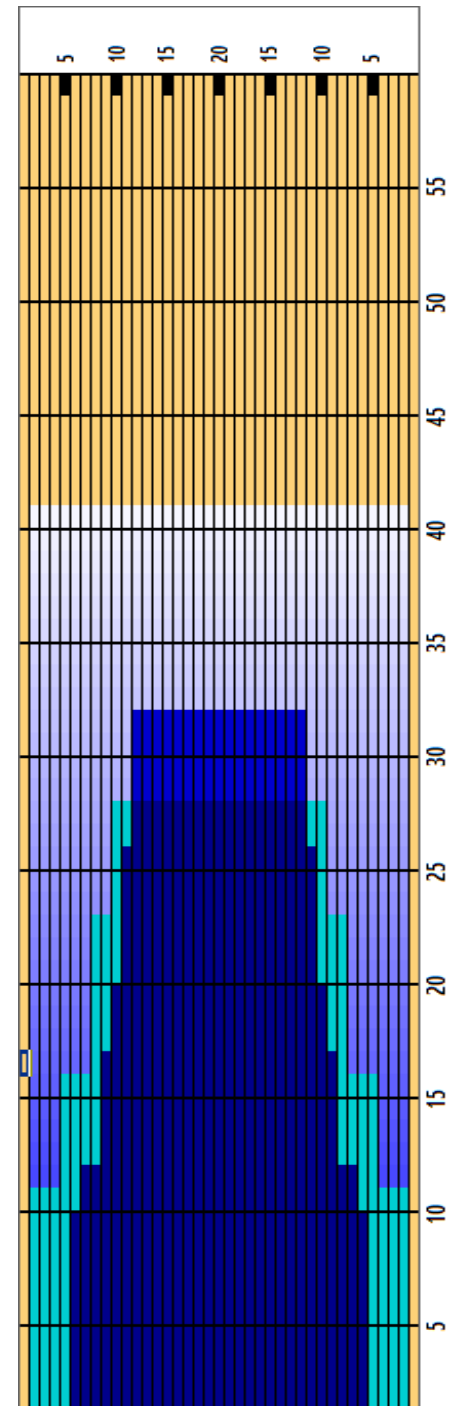


Oil Pattern Distance	41	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	20.05 mL	Reverse Oil Total	9.75 mL	Volume Oil Total	29.8 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	7400
2	2L	2R	2	18	3	A	74	5.9	11.0	5.1	3700
3	5L	5R	2	18	3	A	62	11.0	16.1	5.1	3100
4	8L	8R	3	18	3	A	75	16.1	23.7	7.6	3750
5	10L	10R	2	18	3	A	42	23.7	28.8	5.1	2100
6	2L	2R	0	22	3	A	0	28.8	41.0	12.2	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	A	0	41.0	36.0	-5.0	0
2	2L	2R	0	22	3	A	0	36.0	32.0	-4.0	0
3	12L	12R	2	22	3	A	34	32.0	25.8	-6.2	1700
4	11L	11R	2	22	3	A	38	25.8	19.6	-6.2	1900
5	10L	10R	1	18	3	A	21	19.6	17.1	-2.5	1050
6	9L	9R	2	18	3	A	46	17.1	12.0	-5.1	2300
7	7L	7R	1	18	3	A	27	12.0	9.5	-2.5	1350
8	6L	6R	1	14	3	A	29	9.5	7.6	-1.9	1450
9	2L	2R	0	14	3	A	0	7.6	0.0	-7.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.82	1.25	1	1	1.25	2.82

