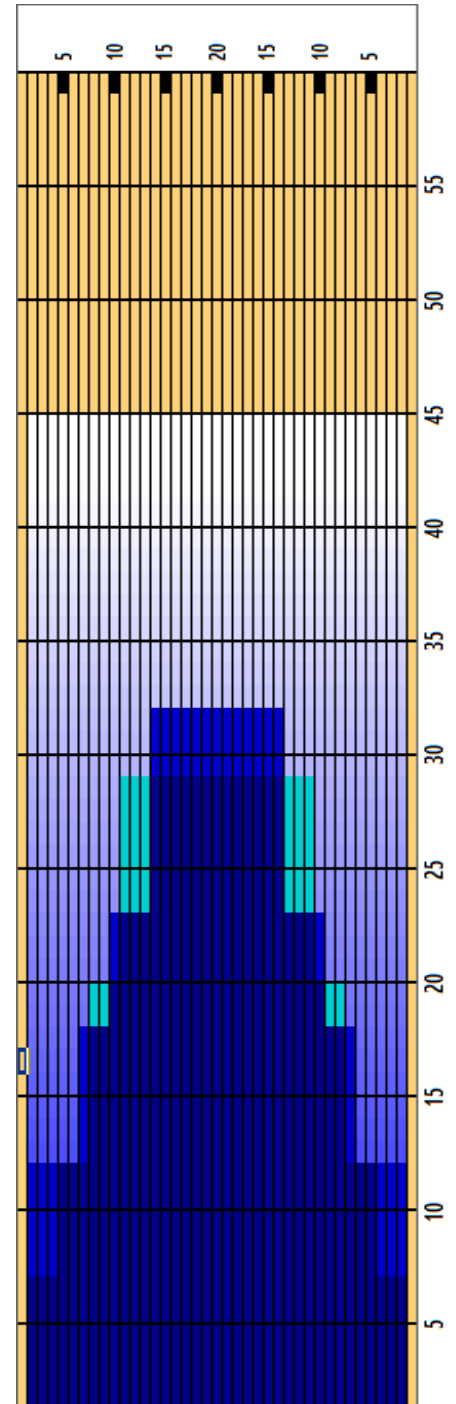


Oil Pattern Distance	45	Reverse Brush Drop	40	Oil Per Board	50 ul
Forward Oil Total	17.1 mL	Reverse Oil Total	8.6 mL	Volume Oil Total	25.7 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	3	A	148	0.0	7.6	7.6	7400
2	5L	5R	2	18	3	A	62	7.6	12.7	5.1	3100
3	8L	8R	3	18	3	A	75	12.7	20.3	7.6	3750
4	11L	11R	3	22	3	A	57	20.3	29.6	9.3	2850
5	2L	2R	0	22	3	A	0	29.6	30.0	0.4	0
6	2L	2R	0	26	3	A	0	30.0	45.0	15.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	A	0	45.0	32.0	-13.0	0
2	14L	14R	3	22	3	A	39	32.0	22.7	-9.3	1950
3	10L	10R	2	18	3	A	42	22.7	17.6	-5.1	2100
4	7L	7R	2	18	3	A	54	17.6	12.5	-5.1	2700
5	2L	2R	1	18	3	A	37	12.5	10.0	-2.5	1850
6	2L	2R	0	14	3	A	0	10.0	0.0	-10.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

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Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	3.03	1.39	1.03	1.03	1.39	3.03

