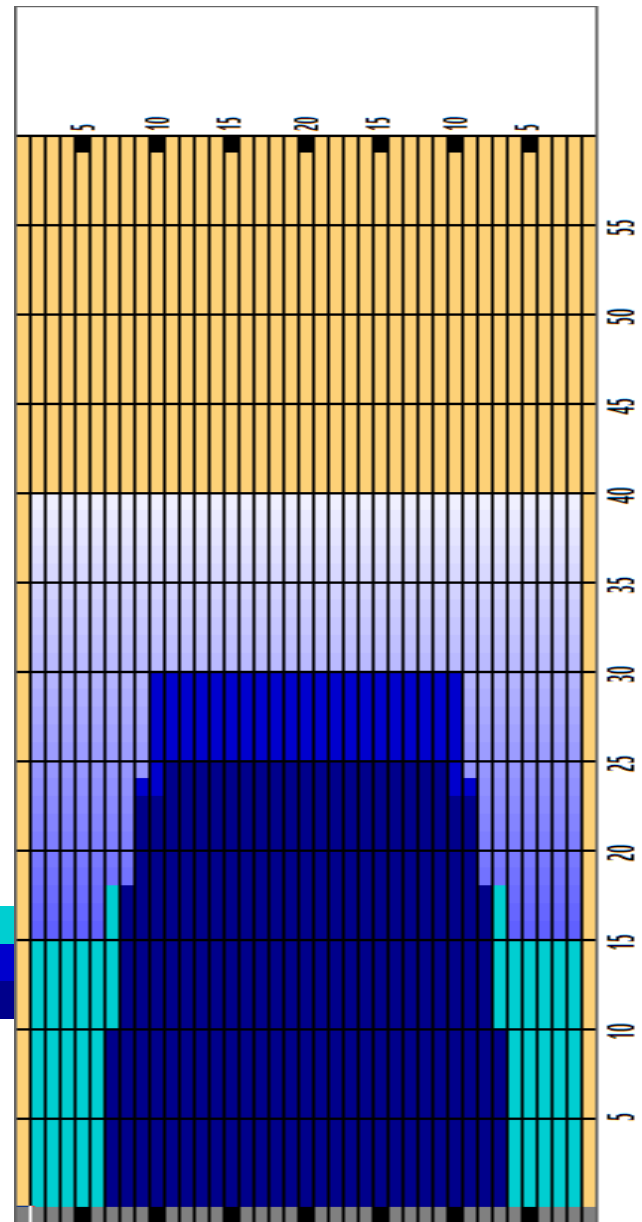


Oil Pattern Distance	40	Reverse Brush Drop	37	Oil Per Board	40 ul
Forward Oil Total	17 mL	Reverse Oil Total	8.68 mL	Volume Oil Total	25.68 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	9	14	3	A	333	0.0	15.8	15.8	13320
2	7L	7R	1	18	3	A	27	15.8	18.3	2.5	1080
3	9L	9R	2	18	3	A	46	18.3	23.4	5.1	1840
4	11L	11R	1	18	3	A	19	23.4	25.9	2.5	760
5	2L	2R	0	18	3	A	0	25.9	34.0	8.1	0
6	2L	2R	0	22	3	A	0	34.0	37.0	3.0	0
7	2L	2R	0	30	3	A	0	37.0	40.0	3.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	40.0	33.0	-7.0	0
2	2L	2R	0	22	3	A	0	33.0	30.0	-3.0	0
3	10L	10R	2	22	3	A	42	30.0	23.8	-6.2	1680
4	9L	9R	2	22	3	A	46	23.8	17.6	-6.2	1840
5	8L	8R	3	18	3	A	75	17.6	10.0	-7.6	3000
6	7L	7R	2	14	3	A	54	10.0	6.1	-3.9	2160
7	2L	2R	0	14	3	A	0	6.1	0.0	-6.1	0



Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 40 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.29	1.11	1	1	1.11	2.29

