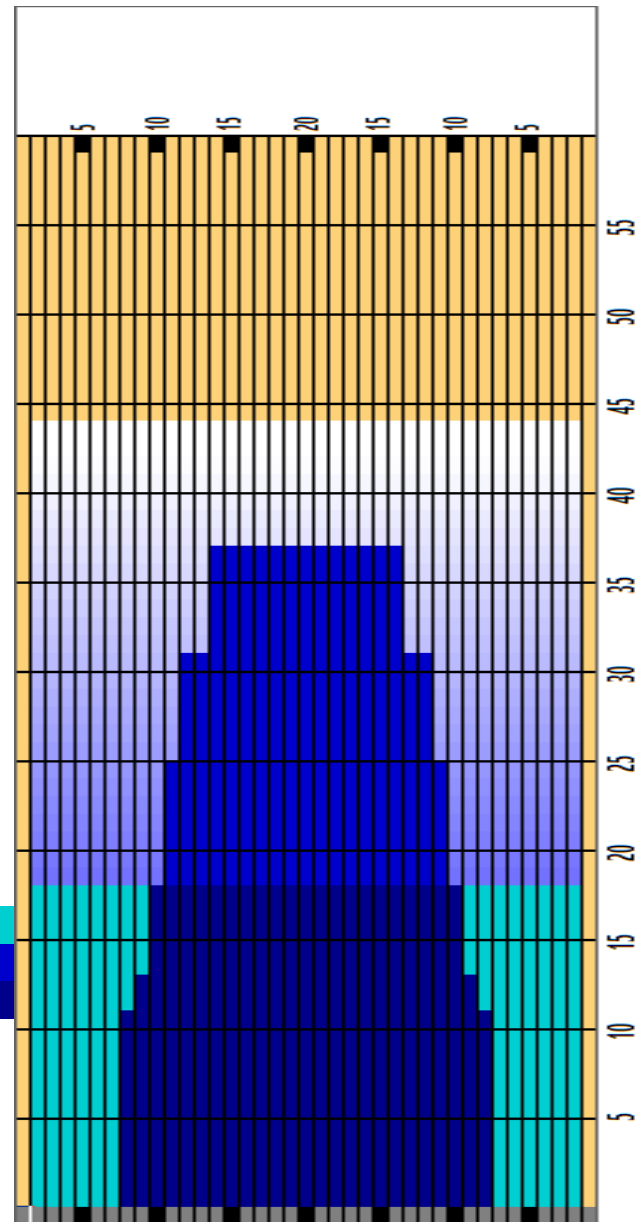


| | | | | | |
|----------------------|---------|--------------------|--------|--------------------|---------|
| Oil Pattern Distance | 44 | Reverse Brush Drop | 39 | Oil Per Board | 50 ul |
| Forward Oil Total | 14.8 mL | Reverse Oil Total | 9.4 mL | Volume Oil Total | 24.2 mL |
| Tank Configuration | N/A | Tank A Conditioner | Kegel | Tank B Conditioner | Kegel |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 6 | 18 | A | 222 | 0.0 | 12.7 | 12.7 | 11100 |
| 2 | 2L | 2R | 2 | 22 | A | 74 | 12.7 | 18.9 | 6.2 | 3700 |
| 3 | 2L | 2R | 0 | 22 | A | 0 | 18.9 | 34.0 | 15.1 | 0 |
| 4 | 2L | 2R | 0 | 30 | A | 0 | 34.0 | 44.0 | 10.0 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 30 | A | 0 | 44.0 | 37.0 | -7.0 | 0 |
| 2 | 14L | 14R | 2 | 22 | A | 26 | 37.0 | 30.8 | -6.2 | 1300 |
| 3 | 12L | 12R | 2 | 22 | A | 34 | 30.8 | 24.6 | -6.2 | 1700 |
| 4 | 11L | 11R | 2 | 22 | A | 38 | 24.6 | 18.4 | -6.2 | 1900 |
| 5 | 10L | 10R | 2 | 18 | A | 42 | 18.4 | 13.3 | -5.1 | 2100 |
| 6 | 9L | 9R | 1 | 18 | A | 23 | 13.3 | 10.8 | -2.5 | 1150 |
| 7 | 8L | 8R | 1 | 18 | A | 25 | 10.8 | 8.3 | -2.5 | 1250 |
| 8 | 2L | 2R | 0 | 14 | A | 0 | 8.3 | 0.0 | -8.3 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.25 | 1.48 | 1.02 | 1.02 | 1.48 | 2.25 |

