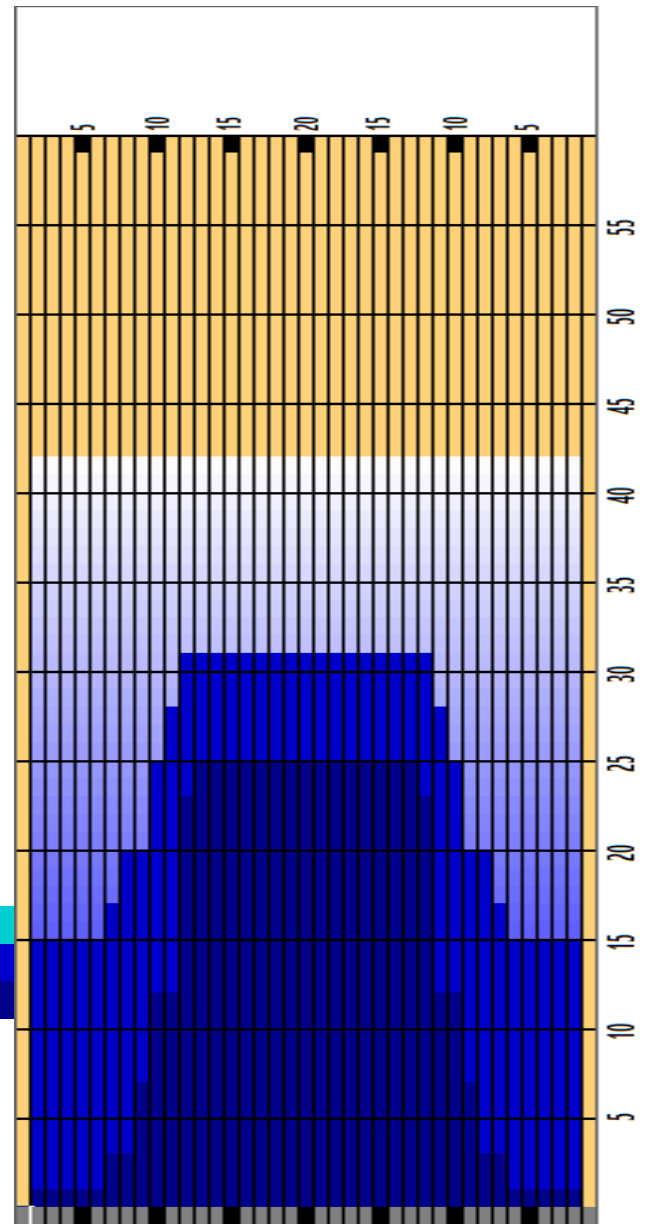


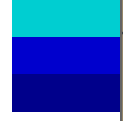
Oil Pattern Distance	42	Reverse Brush Drop	37	Oil Per Board	45 ul
Forward Oil Total	12.24 mL	Reverse Oil Total	14.175 mL	Volume Oil Total	26.415 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	A	74	0.0	1.9	1.9	3330
2	7L	7R	1	14	A	27	1.9	3.8	1.9	1215
3	9L	9R	2	14	A	46	3.8	7.7	3.9	2070
4	10L	10R	2	18	A	42	7.7	12.8	5.1	1890
5	12L	12R	4	18	A	68	12.8	23.0	10.2	3060
6	13L	13R	1	18	A	15	23.0	25.5	2.5	675
7	2L	2R	0	22	A	0	25.5	42.0	16.5	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	42.0	31.0	-11.0	0
2	12L	12R	1	22	A	17	31.0	27.9	-3.1	765
3	11L	11R	1	22	A	19	27.9	24.8	-3.1	855
4	10L	10R	2	18	A	42	24.8	19.7	-5.1	1890
5	8L	8R	1	18	A	25	19.7	17.2	-2.5	1125
6	7L	7R	1	18	A	27	17.2	14.7	-2.5	1215
7	2L	2R	5	10	A	185	14.7	7.7	-7.0	8325
8	2L	2R	0	10	A	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.11	1.49	1	1	1.49	3.11

