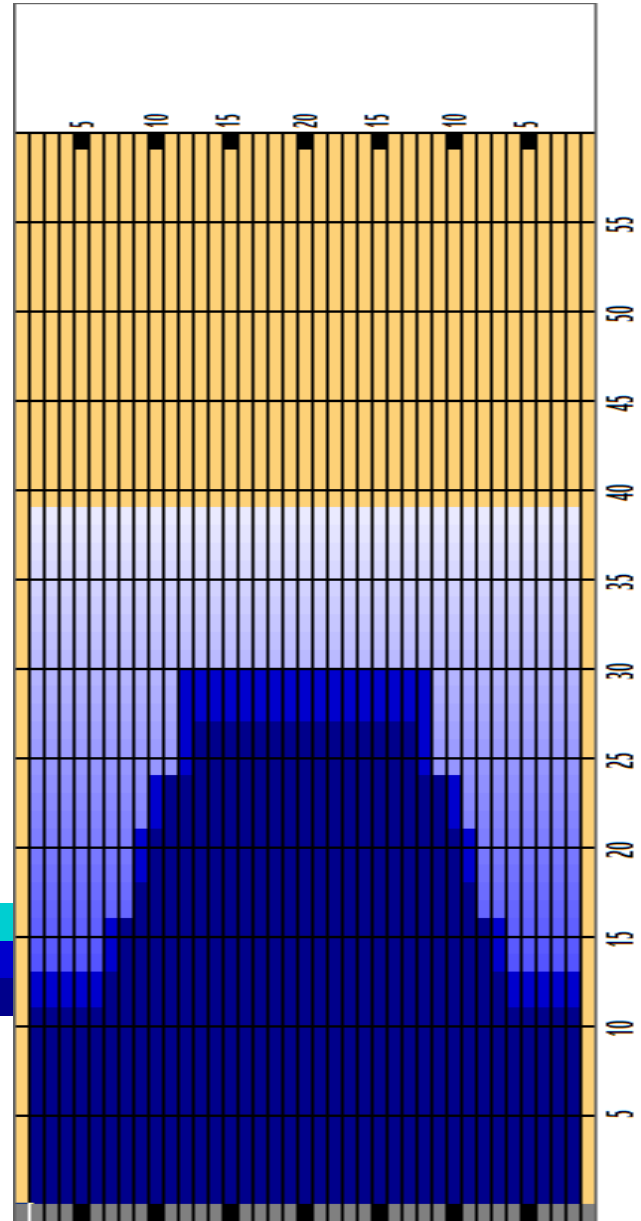


Oil Pattern Distance	39	Reverse Brush Drop	34	Oil Per Board	45 ul
Forward Oil Total	17.505 mL	Reverse Oil Total	9.09 mL	Volume Oil Total	26.595 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	7	14	A	259	0.0	11.9	11.9	11655
2	7L	7R	1	14	B	27	11.9	13.8	1.9	1215
3	8L	8R	1	18	B	25	13.8	16.3	2.5	1125
4	9L	9R	1	18	B	23	16.3	18.8	2.5	1035
5	10L	10R	1	18	B	21	18.8	21.3	2.5	945
6	11L	11R	1	22	B	19	21.3	24.4	3.1	855
7	13L	13R	1	22	B	15	24.4	27.5	3.1	675
8	2L	2R	0	22	B	0	27.5	34.0	6.5	0
9	2L	2R	0	30	B	0	34.0	39.0	5.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	B	0	39.0	30.0	-9.0	0
2	12L	12R	2	22	A	34	30.0	23.8	-6.2	1530
3	10L	10R	1	22	B	21	23.8	20.7	-3.1	945
4	9L	9R	2	18	B	46	20.7	15.6	-5.1	2070
5	7L	7R	1	18	B	27	15.6	13.1	-2.5	1215
6	2L	2R	2	18	B	74	13.1	8.0	-5.1	3330
7	2L	2R	0	18	B	0	8.0	0.0	-8.0	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.23	1.28	1	1	1.28	2.23

