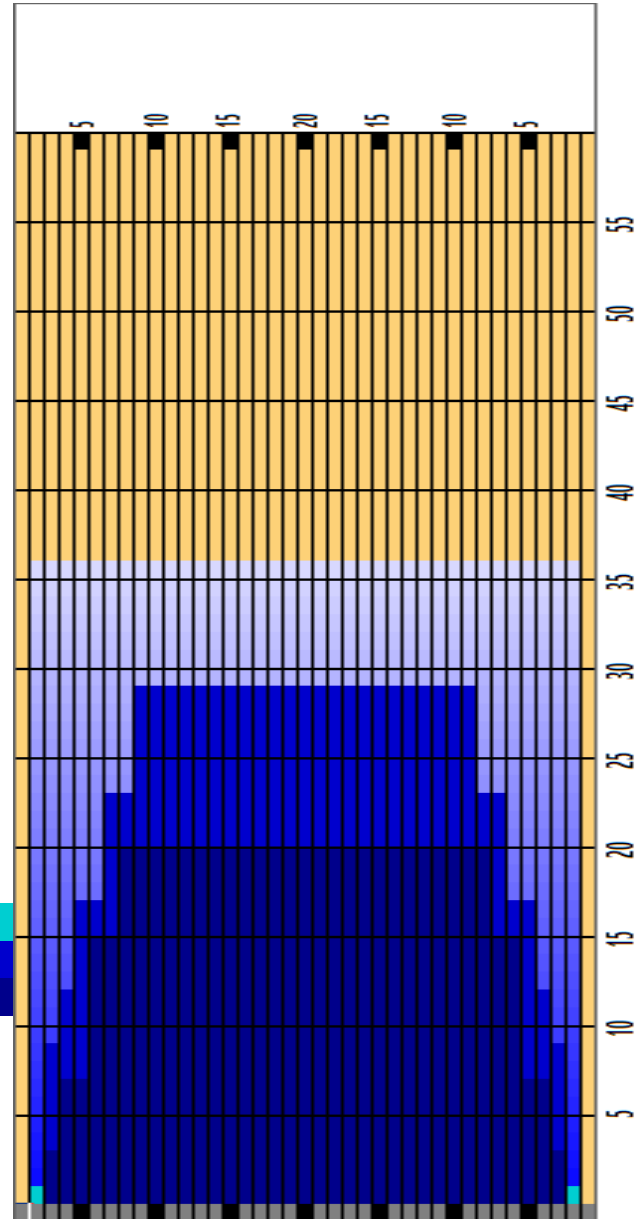


Oil Pattern Distance	36	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	15.6 mL	Reverse Oil Total	11.5 mL	Volume Oil Total	27.1 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	A	74	0.0	1.9	1.9	3700
2	3L	3R	1	14	A	35	1.9	3.8	1.9	1750
3	4L	4R	2	14	A	66	3.8	7.7	3.9	3300
4	6L	6R	3	18	A	87	7.7	15.3	7.6	4350
5	8L	8R	2	18	A	50	15.3	20.4	5.1	2500
6	2L	2R	0	22	A	0	20.4	32.0	11.6	0
7	2L	2R	0	26	A	0	32.0	36.0	4.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	36.0	32.0	-4.0	0
2	2L	2R	0	26	A	0	32.0	29.0	-3.0	0
3	9L	9R	2	22	A	46	29.0	22.8	-6.2	2300
4	7L	7R	2	22	A	54	22.8	16.6	-6.2	2700
5	5L	5R	2	18	A	62	16.6	11.5	-5.1	3100
6	4L	4R	1	18	A	33	11.5	9.0	-2.5	1650
7	3L	3R	1	14	A	35	9.0	7.1	-1.9	1750
8	2L	2R	0	14	A	0	7.1	0.0	-7.1	0



Cleaner Ratio Main Mix NA Forward

Cleaner Ratio Back End Mix NA Reverse

Cleaner Ratio Back End Distance NA Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Cleaner: Defense C

Buffer 1 = 70 Buffer 2 = 200 RPM Buffer 3 = 500

RPM Buffer 4 = 720 RPM

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	1.96	1.02	1	1	1.02	1.96

