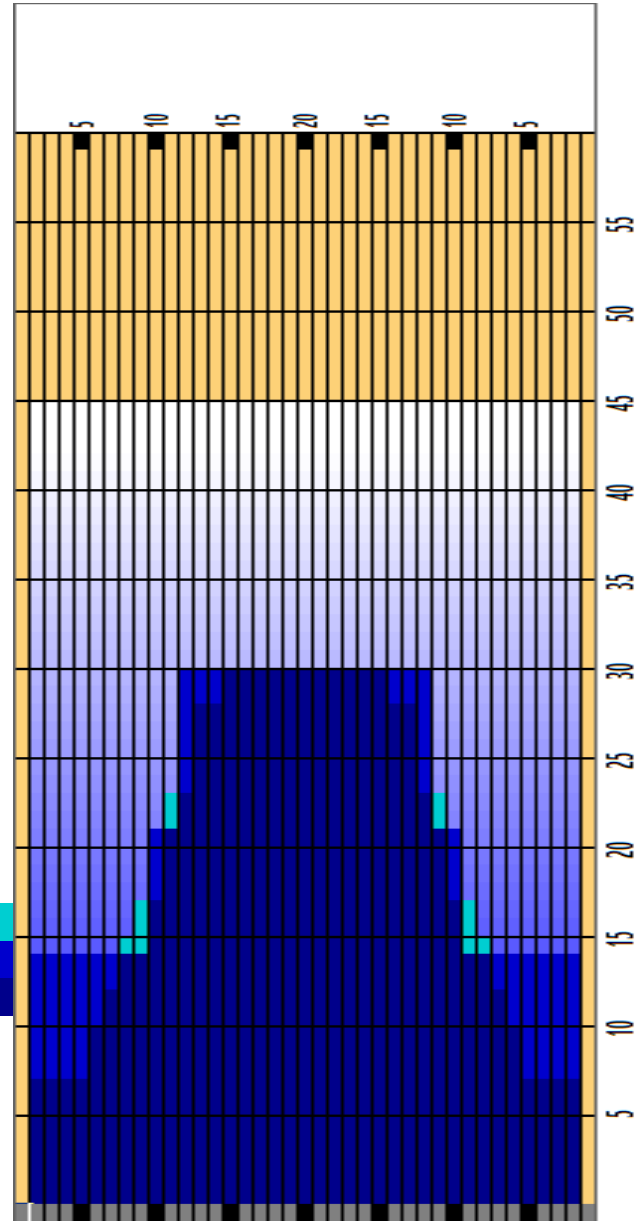


Oil Pattern Distance	45	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	18.4 mL	Reverse Oil Total	8.35 mL	Volume Oil Total	26.75 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	A	185	0.0	7.9	7.9	9250
2	6L	6R	1	18	A	29	7.9	10.4	2.5	1450
3	7L	7R	1	18	A	27	10.4	12.9	2.5	1350
4	8L	8R	1	18	A	25	12.9	15.4	2.5	1250
5	9L	9R	1	18	A	23	15.4	17.9	2.5	1150
6	11L	11R	2	18	A	38	17.9	23.0	5.1	1900
7	13L	13R	2	18	A	30	23.0	28.1	5.1	1500
8	15L	15R	1	18	A	11	28.1	30.6	2.5	550
9	2L	2R	0	22	A	0	30.6	35.0	4.4	0
10	2L	2R	0	30	A	0	35.0	45.0	10.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	45.0	30.0	-15.0	0
2	12L	12R	3	22	A	51	30.0	20.7	-9.3	2550
3	10L	10R	2	22	A	42	20.7	14.5	-6.2	2100
4	2L	2R	2	18	A	74	14.5	9.4	-5.1	3700
5	2L	2R	0	18	A	0	9.4	0.0	-9.4	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.76	1.57	1.02	1.02	1.57	2.76

