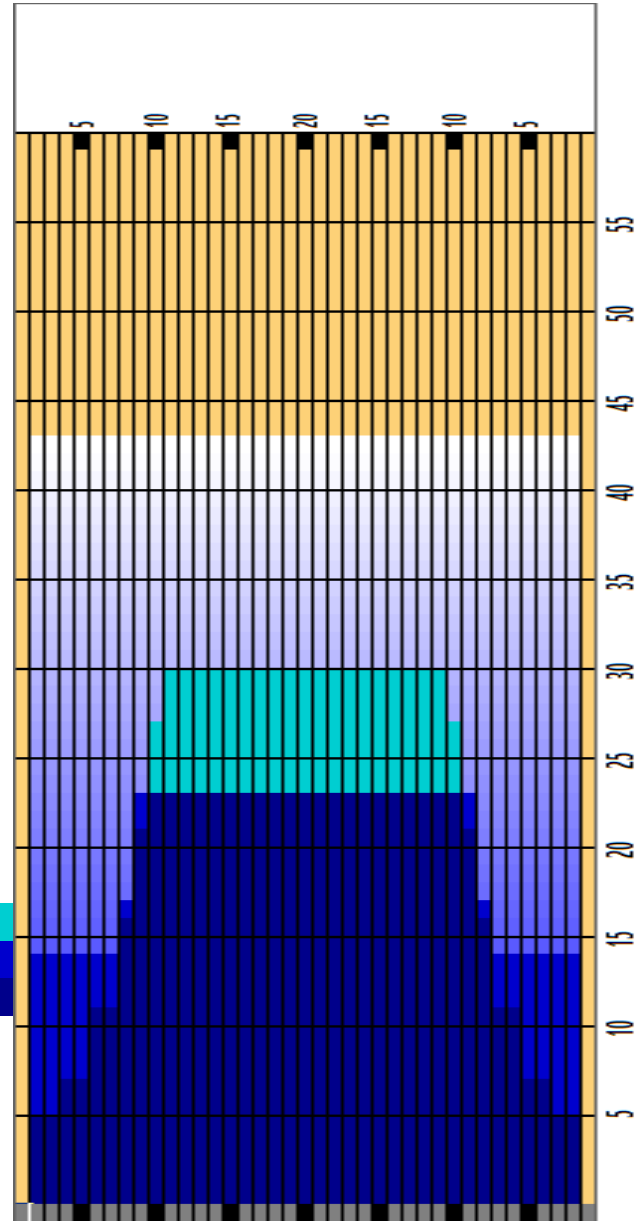


Oil Pattern Distance	43	Reverse Brush Drop	32	Oil Per Board	50 ul
Forward Oil Total	19.8 mL	Reverse Oil Total	7.25 mL	Volume Oil Total	27.05 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	A	148	0.0	5.9	5.9	7400
2	4L	4R	1	14	A	33	5.9	7.8	1.9	1650
3	6L	6R	2	14	A	58	7.8	11.7	3.9	2900
4	8L	8R	2	18	A	50	11.7	16.8	5.1	2500
5	9L	9R	2	18	A	46	16.8	21.9	5.1	2300
6	10L	10R	2	18	A	42	21.9	27.0	5.1	2100
7	11L	11R	1	22	A	19	27.0	30.1	3.1	950
8	2L	2R	0	26	A	0	30.1	43.0	12.9	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	43.0	23.0	-20.0	0
2	9L	9R	2	22	A	46	23.0	16.8	-6.2	2300
3	8L	8R	1	22	A	25	16.8	13.7	-3.1	1250
4	2L	2R	2	18	A	74	13.7	8.6	-5.1	3700
5	2L	2R	0	14	A	0	8.6	0.0	-8.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.5	1.13	1	1	1.13	2.5

