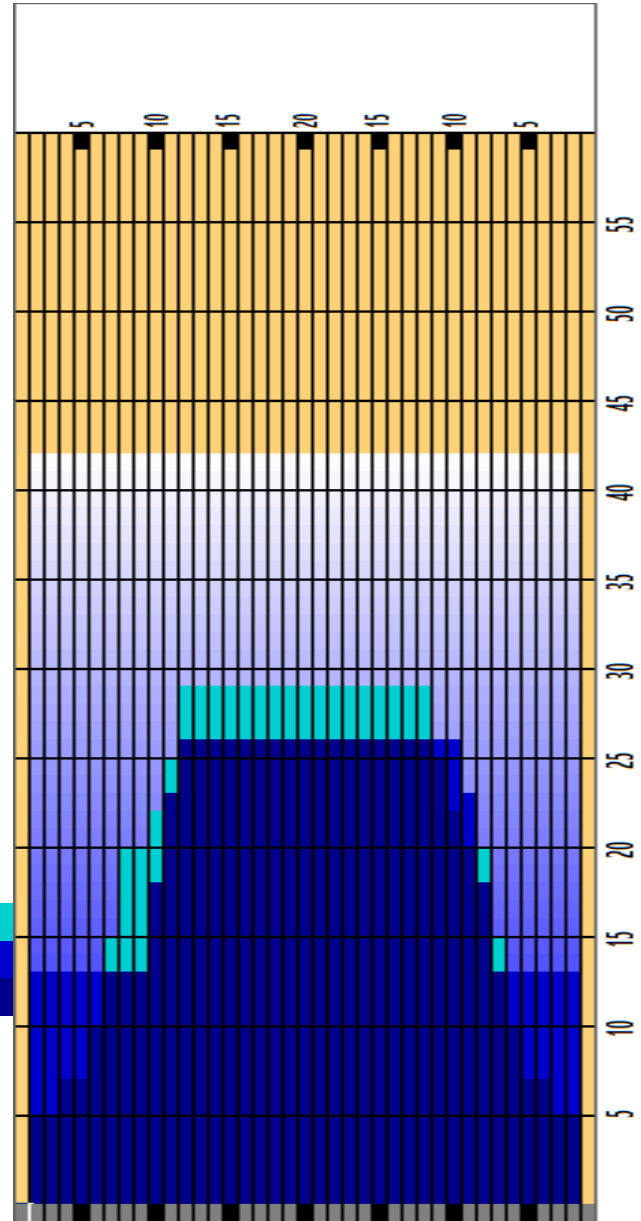


| | | | | | |
|----------------------|---------|--------------------|---------|--------------------|---------|
| Oil Pattern Distance | 42 | Reverse Brush Drop | 34 | Oil Per Board | 50 ul |
| Forward Oil Total | 16.7 mL | Reverse Oil Total | 10.9 mL | Volume Oil Total | 27.6 mL |
| Tank Configuration | N/A | Tank A Conditioner | KEGEL | Tank B Conditioner | KEGEL |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|----|-------|------|-------|-------|------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 3 | 18 | A | 111 | 0.0 | 5.1 | 5.1 | 5550 |
| 2 | 4L | 4R | 1 | 18 | A | 33 | 5.1 | 7.6 | 2.5 | 1650 |
| 3 | 6L | 6R | 1 | 18 | A | 29 | 7.6 | 10.1 | 2.5 | 1450 |
| 4 | 7L | 7R | 2 | 18 | A | 54 | 10.1 | 15.2 | 5.1 | 2700 |
| 5 | 8L | 8R | 2 | 18 | A | 50 | 15.2 | 20.3 | 5.1 | 2500 |
| 6 | 10L | 10R | 1 | 18 | A | 21 | 20.3 | 22.8 | 2.5 | 1050 |
| 7 | 11L | 11R | 1 | 22 | A | 19 | 22.8 | 25.9 | 3.1 | 950 |
| 8 | 12L | 12R | 1 | 22 | A | 17 | 25.9 | 29.0 | 3.1 | 850 |
| 9 | 2L | 2R | 0 | 22 | A | 0 | 29.0 | 34.0 | 5.0 | 0 |
| 10 | 2L | 2R | 0 | 26 | A | 0 | 34.0 | 42.0 | 8.0 | 0 |

| | START | STOP | LOADS | SPEED | TANK | CROSSED | START | END | FEET | T.OIL |
|---|-------|------|-------|-------|------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | A | 0 | 42.0 | 26.0 | -16.0 | 0 |
| 2 | 12L | 10R | 1 | 22 | A | 19 | 26.0 | 22.9 | -3.1 | 950 |
| 3 | 11L | 9R | 2 | 18 | A | 42 | 22.9 | 17.8 | -5.1 | 2100 |
| 4 | 10L | 8R | 2 | 18 | A | 46 | 17.8 | 12.7 | -5.1 | 2300 |
| 5 | 2L | 2R | 3 | 14 | A | 111 | 12.7 | 6.8 | -5.9 | 5550 |
| 6 | 2L | 2R | 0 | 14 | A | 0 | 6.8 | 0.0 | -6.8 | 0 |



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 2.63 | 1.3 | 1 | 1 | 1.15 | 2.63 |

