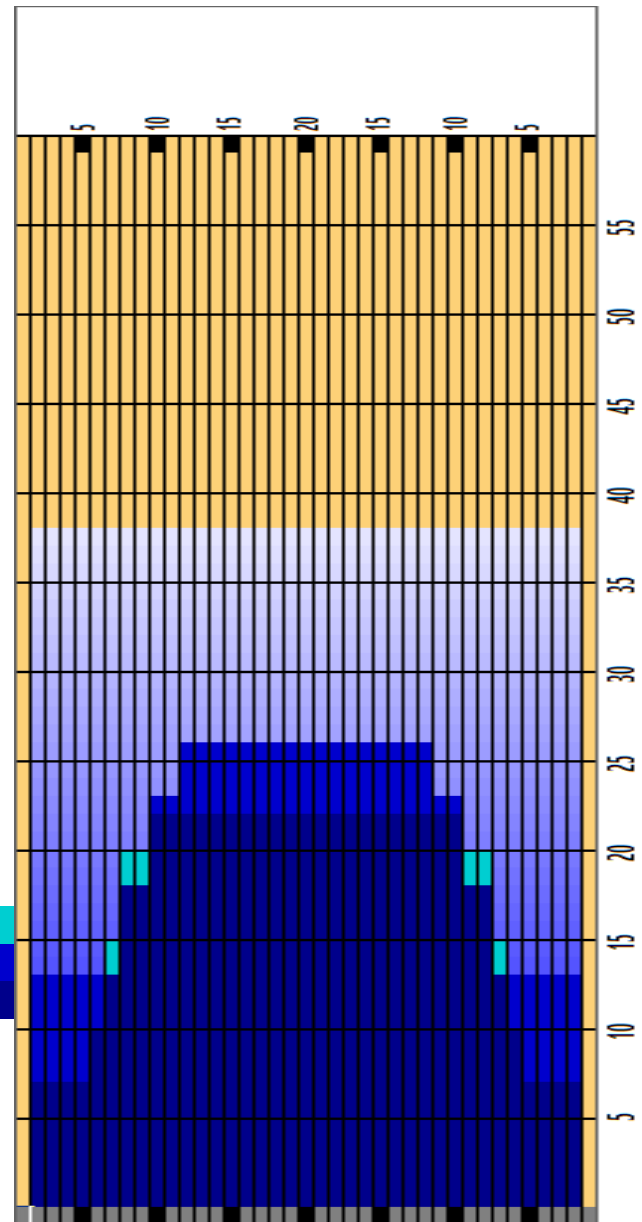


Oil Pattern Distance	38	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	15.1 mL	Reverse Oil Total	11 mL	Volume Oil Total	26.1 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	18	A	148	0.0	7.6	7.6	7400
2	6L	6R	1	18	A	29	7.6	10.1	2.5	1450
3	7L	7R	2	18	A	54	10.1	15.2	5.1	2700
4	8L	8R	2	18	A	50	15.2	20.3	5.1	2500
5	10L	10R	1	18	A	21	20.3	22.8	2.5	1050
6	2L	2R	0	22	A	0	22.8	38.0	15.2	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	38.0	26.0	-12.0	0
2	12L	12R	1	22	A	17	26.0	22.9	-3.1	850
3	10L	10R	2	18	A	42	22.9	17.8	-5.1	2100
4	8L	8R	2	18	A	50	17.8	12.7	-5.1	2500
5	2L	2R	3	14	A	111	12.7	6.8	-5.9	5550
6	2L	2R	0	14	A	0	6.8	0.0	-6.8	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.31	1.13	1	1	1.13	2.31

