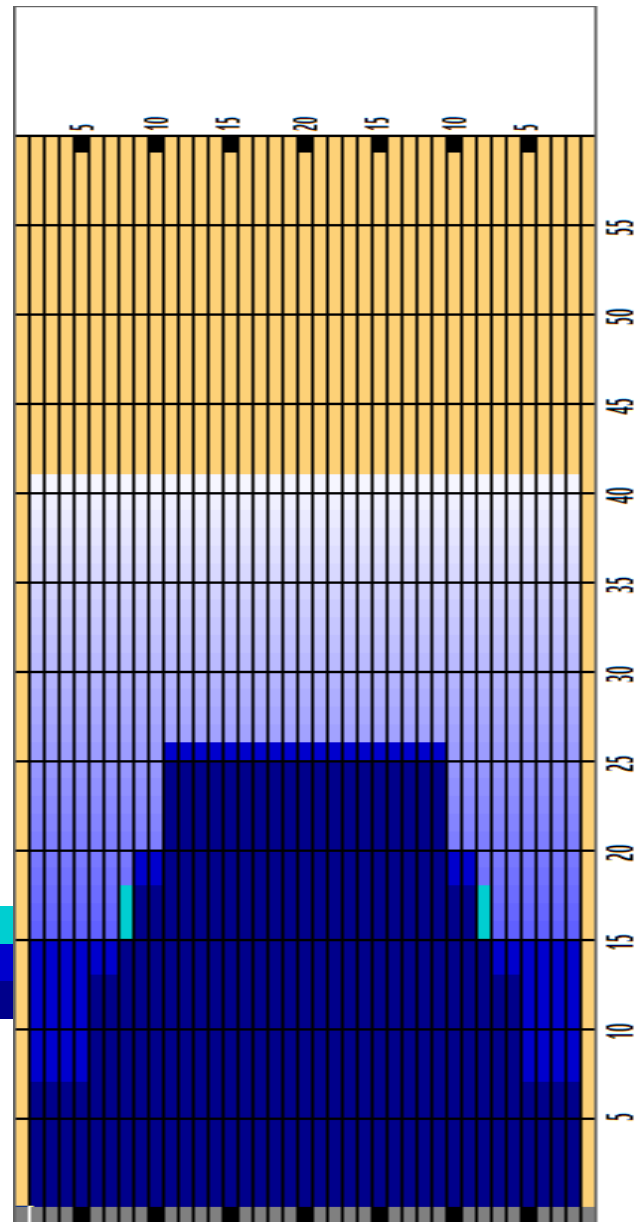


Oil Pattern Distance	41	Reverse Brush Drop	34	Oil Per Board	50 ul
Forward Oil Total	17.5 mL	Reverse Oil Total	7.9 mL	Volume Oil Total	25.4 mL
Tank Configuration	N/A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	A	185	0.0	7.9	7.9	9250
2	6L	6R	2	18	A	58	7.9	13.0	5.1	2900
3	8L	8R	2	18	A	50	13.0	18.1	5.1	2500
4	11L	11R	3	18	A	57	18.1	25.7	7.6	2850
5	2L	2R	0	22	A	0	25.7	34.0	8.3	0
6	2L	2R	0	26	A	0	34.0	41.0	7.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	41.0	26.0	-15.0	0
2	11L	11R	2	22	A	38	26.0	19.8	-6.2	1900
3	9L	9R	2	18	A	46	19.8	14.7	-5.1	2300
4	2L	2R	2	18	A	74	14.7	9.6	-5.1	3700
5	2L	2R	0	14	A	0	9.6	0.0	-9.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.31	1.23	1	1	1.23	2.31

